



Dart Aerospace Ltd.
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D2282-041
Job Sheet 183572



Part No: D2282-041

Job Qty: 30 ea

Part Name: T Assembly



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 9/20/18

Job Tracking No:

Due Date: 10/22/18

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG REV E IPP Rev:A Removed from 9 Digit 05-12-02 JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	30 Ea		10/22/18	0.00	0.00	Start Up Large Fab-1		
100	Large Fab	30 pcs		10/22/18	0.00	5.24	Large Fab 1		
110	QC	30 pcs		10/22/18	0.00	0.00	QC9		
120	Small Fab	30 pcs		10/22/18	0.00	1.59	Small Fab		
130	QC	30 pcs		10/22/18	0.00	0.00	QC5		
140	Packaging	30 pcs		10/22/18	0.00	0.00	Packaging3		
150	QC21-SA	30 Ea		10/22/18	0.00	0.00	QC21		

Part Op 100 - 1-Weld as per D2282-041 'T' Handle Assembly Grind chamfers and ensure full penetration as per dwg D2282
Descriptions: *****brush weld right after welding, to take color off ***** A/RER316L SS Filling Rod 136585

120 - Tumble

140 - LOCATION : GA

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
D2282-3	Tube	30 Ea (1 ea)	90-Start up Operation	5113694
D2282-5	Tube	30 Ea (1 ea)	90-Start up Operation	5113692

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	D2282-3	30	29	0
	D2282-5	30	34	0



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Container No: S120065



Part: D2282-041

Job No: 183572

Serial No/Batch: S120065

Revision:

Inspector:

Exp Date:

Instructions: Various STC's

Date: 10/22/18

Plex 9/20/18 2:33 PM Dart.lajeunesse.marie

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐	AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Thermoforming ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Composite ☐ Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Supplier ☐ Engineering ☐ Quality ☐ Other ☐			
Date :	Step #:	QTY Effective :		MRB (QSI042) Approval	
Description Work Order Deviation			Disposition		
			Completed By		
			Lead hand / Supervisor Approval Verification		
			QC / QA Coordinator Approval		
Root Cause Environment ☐ Design ☐ Doc/Data ☐ Equip/Tooling ☐ Handling/Pre ☐ Material ☐ Internal Transport ☐ Tribal Knowledge ☐ LOA ☐ Substation ☐ Past Expiry Date ☐ Misidentified ☐ No Re-verification ☐ Operator ☐ Offset/Setup ☐ Supplier ☐ Training ☐ Use for Testing ☐ Poor Information ☐ Rushing ☐ Product Improvement ☐ Process Improvement ☐ Manufacturing Process ☐ Past Due ☐		FAULT CATEGORY Pressure/Forced ☐ Bending ☐ Centre Not Concentric ☐ Cracks ☐ Crimp/Kink/Ripple/Wave ☐ Cuffs ☐ Crushing ☐ Heat Treat ☐ Wave/Twist in Tube ☐ Marks/Chatter ☐ Temperature/Cure ☐ Set-up ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Inspection Incomplete/Unqualified ☐ Contamination ☐ Countersink ☐ Cut Too Short ☐ Instructions Incomplete/Unclear ☐ Drill Holes ☐ Power Loss/Surge ☐ Folio/Program ☐ Grain ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set ☐ Mislabeled ☐ Fit/Function ☐ Misaligned/off center ☐ Positioned Wrong ☐ Outside Dimensions ☐ Over/Under tolerance ☐ Part Incorrect ☐ Part Lost/Missing ☐ Part Moved ☐ Drawing ☐ Finish ☐ Misread ☐ Turning Sequence ☐			
OTHER : _____					